

Hidden plants  
often lay concealed within  
pharmaceutical companies'  
document processes.

Quality,

batch record, deviation handling and

change control, reconciliation and batch release

are all complex

processes that cause highly

inconsistent release

and delivery times.

 **exit**

releases  
your performance!

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Release

process control

software

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# There are **solutions** for document processes

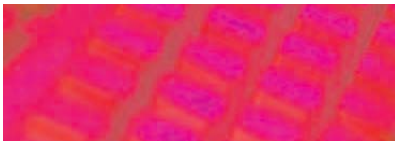
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- Optimize document flows and resynchronize them with product flows,
- Reduce the impact of deviations on lead times,
- Streamline the content of records.

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**exit** brings your processes under control and ensures lasting solutions.

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# **exit** releases your performance

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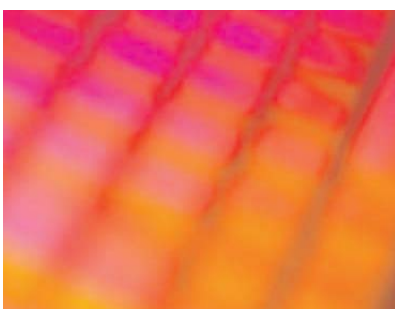
**Provides** a dynamic supply-based view of quality processes and their impacts on promises made to customers,

**Analyzes** records portfolios, record status, intermediate lead times and the impacts of deviations,

**Assists** in making decisions during release meetings with Production, QC, Quality, and the Supply Chain,

**Suggests** releasing batches that meet conditions in the releasability chain,

**Serves** as a starting point for embarking on a reengineering project, monitoring its deployment and managing its continual improvement.



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**exit** provides you with all the information you need to release batches and gives real-time information on product availability lead times, including their administrative management.

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# Reduce your plant inventories and shorten your lead times with **exit**



- Model the parent-child relationships between batch records for the entire process,
- Track the location and status of all records,
- Factor in the impact of deviations and changes,
- Obtain new availability dates for batches,
- Monitor the releasability chain and release batches,
- Have real-time access to all lead-time indicators, portfolios, RFT levels, and more.

Status	Step	Product	ID	Destination	Last physical activity
REP	Bluprefen	3116228	Germany	30-Mar-06	overview
REP	Bluprefen	7437982	France	1-Apr-06	overview
PACKS	Amoxicillin	3840280	USA	19-Apr-06	overview
PACKS	Paracetamol	7486257	Germany	5-Apr-06	overview
REP	Amoxicillin	9475992	France	30-Mar-06	overview
PACKS	Paracetamol	1283810	Canada	14-Apr-06	overview
REP	Amoxicillin	8654389	Canada	6-Apr-06	overview
REP	Paracetamol	7900542	Germany	2-Apr-06	overview
PACKS	Paracetamol	9896900	France	1-Apr-06	overview
PACKS	Bluprefen	6949058	France	30-Mar-06	overview
PACKS	Aspirin	7050732	Germany	2-Apr-06	overview
REP	Paracetamol	2626604	Germany	7-Apr-06	overview

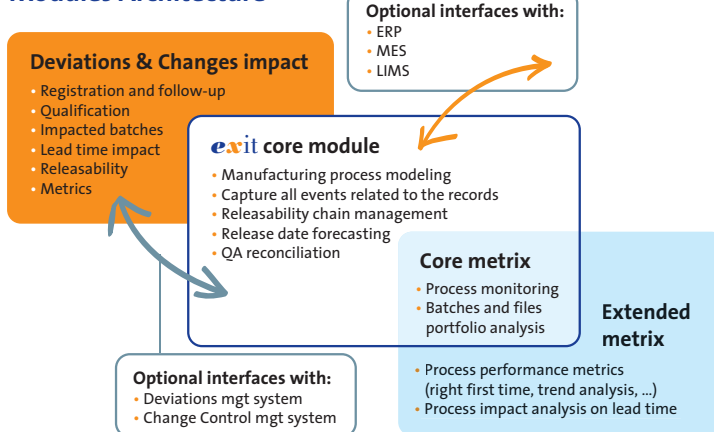


## A modular architecture and combined services

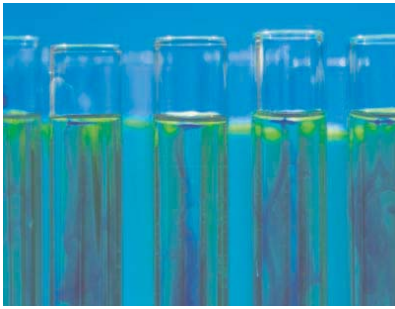
- **exit's** core module integrates primary process monitoring and control functions.
- Its complementary modules (Extended Metrics, Deviations, Changes, ERP Link) offer additional control functions and links with your system.
- **exit** is quickly operational. In less than 3 months it can be integrated technically and functionally, its users trained and its standard interfaces developed and ready.
- **exit** features a service contract that offers a hotline and upgrades.



### Modules Architecture



**exit** is available in several versions, each for a different number of users and sites.  
**exit** complies with pharmaceutical regulatory requirements.



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# exit designed by oxo consulting's pharmaceuticals division

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**oxo** consulting is a firm of consultants specialized in performance improvement and critical-process compliance in the pharmaceutical industry. It is experienced in the fields of product and system quality, supply chain management and lead-time reduction, production site and Quality Control laboratory performance, and compliance with regulations. Its teams of confirmed pharmacists, engineers and technicians are accustomed to working on international projects.

The many projects it has accomplished in the field of batch records for major pharmaceutical laboratories inspired it to design a software system for managing the pharmaceutical industry's entire release process.

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## developed by Unilog, a LogicaCMG company

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Unilog is part of the LogicaCMG Group, a major international force in IT and business services. It employs around 40,000 people across 41 countries.

LogicaCMG's focus is on enabling its customers to build and maintain leadership positions using LogicaCMG's deep industry knowledge and its track record for successful delivery. The company provides business consulting, systems integration, IT and business process outsourcing and training across diverse markets including telecoms and media, financial services, energy and utilities, industry, distribution and transport and public sector.

In France, Unilog, a LogicaCMG Company has 8,500 employees and is the 4<sup>th</sup> largest consultancy company.

Headquartered in Europe, LogicaCMG is listed on both the London Stock Exchange and Euronext (Amsterdam) (LSE:LOG; Euronext:LOG) and traded on the Xternal List of the Nordic Exchange in Stockholm.



For a free demonstration of **exit**, please contact:

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**oxo** consulting is a branch of **oxo** international